

## **Illinois Tool Works**

Flight to Quality; Assuming Coverage with OW

We are assuming coverage of Illinois Tool Works with an Overweight rating (under previous JPM coverage, ITW was rated Overweight). In our view, ITW is one of the best-run diversified industrial manufacturers, characterized by its above-average long-term ROIC and operating margins, strong cash generating capabilities, and low EPS volatility – trading at the low end of historical ranges amid market concerns over the company's housing and auto exposure.

- A high quality way to play the Diversified Industrial sector. ITW has delivered high teens operating margins and ROIC through all economic conditions, making it among the least volatile industrial names. Earnings have grown at a 15% CAGR over the last 20 years and fell only once (15%) in that period. Total shareholder return has averaged 13%.
- Market's focus on ITW's auto and housing sensitivity is overdone, in our view. ITW's growth and margins have lagged some other industrial companies lately, partly due to its 20% exposure to housing and automotive markets. Looking ahead, however, comparisons in these businesses start to get easier, and restructuring should help boost margins. Note that ITW has a long history of making solid returns in these businesses in a variety of end-market conditions.
- Recent credit jitters could help ITW. A large part of the ITW story is the company's ability to grow through acquisitions. Though the company rarely competes with private equity for these acquisitions due to their small individual sizes, recent credit jitters could help to settle price expectations in the acquisition markets.
- Valuation looks attractive. ITW's current EV/Sales and EV/EBITDA of 185% and 9.5x, respectively, compare to 10-year averages of 200% and 11x. On a P/E basis, the current 16x 2007E compares to a range of 14-22x and a peer group average of 18x. As important, ITW's multiples have historically expanded as the industrial cycle slows.

### Illinois Tool Works (ITW;ITW US)

|          | 2005A | 2006A | 2007E | 2008E | 2009E |
|----------|-------|-------|-------|-------|-------|
| EPS (\$) |       |       |       |       |       |
| Q1 (Mar) | 0.53  | 0.65  | 0.71A |       |       |
| Q2 (Jun) | 0.64  | 0.81  | 0.90A |       |       |
| Q3 (Sep) | 0.72  | 0.78  | 0.88  |       |       |
| Q4 (Dec) | 0.71  | 0.80  | 0.90  |       |       |
| FY `     | 2.60  | 3.04  | 3.40  | 3.90  | 4.40  |

Source: Company data, Reuters, JPMorgan estimates. Data in this table reflect pricing as of 8/7/07 close. All other data and valuation reflect pricing as of 8/6/07.

### **Overweight**

#### \$54.88

07 August 2007

#### **Machinery Industry**

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#### **Price Performance**



| Company Data       |               |
|--------------------|---------------|
| Price (\$)         | 54.88         |
| Date Of Price      | 07 Aug 07     |
| 52-week Range (\$) | 58.59 - 42.96 |
| Mkt Cap (\$ bn)    | 31.33         |
| Fiscal Year End    | Dec           |
| Shares O/S (mn)    | 571           |

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# **Table of Contents**

| Key Investment Points          | 3  |
|--------------------------------|----|
| Investment Risks               | 4  |
| Company Description            | 5  |
| A High Quality Defensive Play  | 5  |
| Earnings and Cash Flow Outlook | 9  |
| Valuation                      | 10 |



# Illinois Tool Works Overweight

Please see our report, *The Later Cycle Shift Is On,* published August 8, 2007, for an overview of the Diversified Machinery industry.

#### ITW's Valuation Relative to Peers

|           |       | DI Peers |         |       |
|-----------|-------|----------|---------|-------|
|           | Low   | Hi       | Current | Avg   |
| EV/Sales  | 130%  | 290%     | 185%    | 140%  |
| EV/EBITDA | 8.0   | 19.0     | 9.5     | 9.5   |
| P/E       | 12.5x | 24.0x    | 16.0x   | 15.0x |

Source: JP Morgan estimates. EV multiples on an NTM basis. DI Peers = ETN, IR, PH, KMT

# **Key Investment Points**

#### A high quality way to play the Diversified Industrial sector

As the economy moderates, we believe investors need to become more selective, opting for higher quality companies with lower earnings volatility and better exposure to the long/late cycle end markets. ITW fits the bill, in our view, and is among the best candidates in our group to post consistent earnings growth in the range of 10-15% against the backdrop of a slowing North American industrial economy. During the up cycle, ITW lagged some of its diversified industrial peers (and nearly all the early cycle Machinery names) as companies more leveraged to an early-cycle recovering economy outperformed. However, the inverse has traditionally occurred as growth in the industrial economy slows – likely reflecting investor preference for higher quality names to provide better later cycle growth and greater downside protection. We believe the same phenomenon could unfold this time around. ITW's stock has lagged its peers thus far this cycle, giving investors a chance to buy this high quality (and more defensive) name at a discount to historical averages.

#### Market's perception of ITW's auto and housing sensitivity may be overdone

ITW shares have lagged most of the industrial peers so far this cycle, partly as growth in the 'pure plays' has been stronger early in the cycle, and partly as investors were likely concerned with the company's exposure to the weak US auto and housing markets. While ITW does have more exposure than many Machinery peers, we believe it is less than many investors believe, and would note that the company has a history of growing these businesses even in challenging economic conditions. ITW's total exposure to these sectors combined amounts to about 20%, of which perhaps 60% is related to North America. Still, weakness in auto and housing has put some near-term pressure on ITW's margins. Looking ahead, we expect easier comparisons and restructuring actions to remove both the top and bottom line drag from these businesses, even if end-market conditions remain depressed.

#### Acquisition activity should set up margin expansion in 2008

Despite concerns over competition from private equity, ITW had a banner year for acquisitions in 2006, acquiring \$1.7 billion in sales at a total cost of \$1.5 billion – incidentally, a bit below long term average prices paid. In a more normal year, as this one appears to be, acquired revenues should be closer to \$0.9 -\$1.2 billion. The near term impact of last year's acquisitions has been dilutive to margins, as new businesses generally come on at half of normal 18% ITW margins and carry some step up amortization. As we look to 2008, step up accounting charges should fade at the same time that underlying margins begin to expand. Importantly, this margin expansion does not require improvement in company end markets.

#### EPS growth has outpaced that of the market, yet the shares only trade in line.

ITW has achieved above average earnings growth throughout the past decade. Since 1997, the company's EPS grew at a compounded annual rate of 10%, above the 7% average for companies in the S&P 500 index. Despite this outperformance, the shares are trading at a P/E of 16 times – essentially in line with the market. Using enterprise multiples, ITW's stock is trading at a discount, as EV/Sales of 185% compares to a 10 year average of 200%, while EV/EBITDA of 9.5x compares to 11x historically.



ITW also trades at a discount to similar diversified industrial peers (including multi-industry names), which trade at about 11x 2007E EBITDA and 18x P/E.

# **Investment Risks**

#### Stalled base revenue growth may contain stock performance

ITW has posted a base sales increase of 1-2% (3-month rolling average) for the last ten months, likely reflecting a slowdown in the industrial economy. The company has guided to base revenue growth of 2.1-4.1% for the year, so the lack of a pickup in the near term could prevent the stock from meaningfully appreciating. However, ITW has been extremely active on the acquisition front, which should help offset tepid growth in its base businesses.

#### Growth at the expense of margins?

As ITW integrates new acquisitions, margins typically decline as the 80/20 principles are applied and product lines are phased out. In addition, step-up amortization generally pressures margins in the first three quarters of ownership. By the third year, most of the margin improvement is complete and sales are growing above the original acquisition level. ITW has been making more acquisitions recently, targeting \$900m-\$1.2b of annualized revenues in 2007 after acquiring \$1.7b in 2006. Although expected to help offset lower base revenue growth, this strategy could put pressure on margins in the near term.

#### The economy could slow greater than expected

JPM economists expect a moderation in GDP growth from 2.9% in 2006 to 2.0% and 2.7% in 2007 and 2008, respectively. In the event the economy slows more than generally anticipated, this could inhibit ITW's earnings growth and present increased margin pressure.



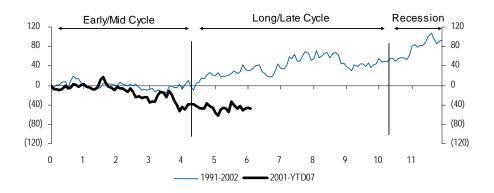
### **Company Description**

Illinois Tool Works is a global manufacturer of highly engineered products and specialty systems. The company has 750 operations in 49 countries and employed roughly 50,000 people at year-end 2006. ITW is organized under four business segments: Engineered Products North America (EPNA), Engineered Products International (EPI), Specialty Systems North America (SSNA) and Specialty Systems International (SSI). The Engineered Products segment (48% of 2006 sales) manufactures a variety of short lead-time plastic and metal components and fasteners, as well as specialty products for a diverse worldwide customer base. The Specialty Systems (52% 2006 sales) segment designs and manufactures longer lead-time machinery and related consumables, as well as specialty equipment.

# A High Quality Defensive Play

As the economy moderates, we believe investors need to become more discriminating, selecting higher quality companies with better exposure to the long/late cycle end markets. ITW fits the bill, in our view, and is likely the best candidate to post consistent earnings growth in the range of 10-15% against the backdrop of a slowing North American economy. Going forward, ITW could outperform other Machinery companies as investors select high quality names that provide greater downside protection in an unexpected economic downturn.

Figure 1: ITW Outperformed Other Diversified Industrials During the Last Economic Slowdown Difference in performance, rel to S&P, between ITW and average of ETN, IR, PH, KMT



Source: FactSet

Consistently above-average EPS growth warrants a high multiple, yet shares are trading only in line with the market. Since 1997, ITW's EPS has grown at a compounded annual rate of 10%, above the 8% average for companies in the S&P 500 index. Over 20 years, ITW has grown earnings at a 15% CAGR, with only one down earnings year (~15%). As part of its five year goals, management targets continued strong EPS growth, with a compounded rate of 13-15%. Yet the shares are trading at a P/E of 16 times - essentially in line with the market, and at a discount to the diversified industrial peer group, despite the historical outperformance. The company's strong earnings track record is even more impressive considering its



1.50

1.25

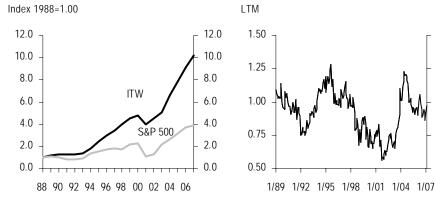
1.00

0.75

0.50

conservative accounting—including its use of above-line restructuring charges, accelerated depreciation methods, and a stringent inventory grading policy.

Figure 2: Earnings Growth Exceeds the S&P 500 Figure 3: ITW's P/E Relative to the S&P 500



Source: Company reports, JPMorgan ests, FactSet.

Source: Company reports and FactSet.

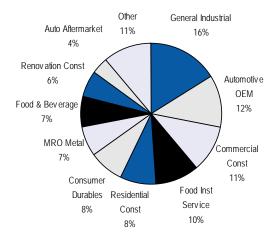
#### Auto and housing exposure concern is overdone

Ten years ago, ITW's revenue mix was roughly 23% automotive, with 80% of that in North America. After a decade of growth focused elsewhere, ITW's business is now about 12% automotive, with 4% of that now international. 80% of the NA auto exposure is currently Big 3, but the company expects "new domestics" to account for 35% of NA over the next several years based on programs already won. Note that foreign producers are adding significant new capacity in 2008-09 in the US. Content at the Big 3 is currently about \$60-65/car, and is more like \$20-25 at the new domestics, leaving significant penetration potential. ITW has historically grown its Big 3 penetration by about 4-5% per year.

Residential construction accounts for about 10% of total sales, with 5-6 percentage points in North America. Globally, construction accounts for about 22% of total sales, including some packaging equipment such as strapping for building supplies. In total, 55% of construction exposure is outside North America.



Figure 4: Auto and Housing Globally Account for Less than 20% of ITW's Sales % of 2006 sales



Source: Company reports.

We believe that the market's focus on housing and auto is overdone for the following reasons:

- Comparisons are easing. Housing and auto weakness began for ITW in the 4Q 2006, and these end markets have stabilized for the company in recent months. Looking ahead, the drag on top line growth should ease as comparisons get less difficult. Note that easier comparisons are likely to be the exception rather than the rule in the industrial space over the next several quarters.
- Restructuring should drive margin recovery. Nearly a year into slower market conditions, ITW has had the opportunity to adjust its businesses for the end-market conditions. We expect margin improvement as these restructuring actions bear fruit into 2008.
- Businesses have a strong track record. Interestingly, ITW's automotive
  and housing businesses are among the higher return businesses in the
  company's portfolio, and have been through most end-market environments.

Outlook for industrial end markets is mixed, but ITW is among the best positioned to manage the coming volatility. According to ITW, general industrial slowing in the U.S. has contained base revenue growth to a range of 1-2%, which is likely sustainable through the second half of the year. The current slowdown is reflected in ISM volatility, as well as weaker business confidence. In several industrial end markets, companies are not investing in new capital equipment, but are rather using existing capacity.

For housing, ITW believes starts could bottom in the 1.5mm area and remain there for a year or so before gradually returning to the 1.7-1.8mm range over the next several years. Renovation in North America has also fallen off, reflecting less equity cash out as a result of sub-prime market issues. Commercial construction, which lags residential by 9-12 months, can be broken out by the following sub-segments:



1) Retail: still growing, albeit at a slower rate 2) Commercial warehouse: feeds into the retail market 3) Office: currently very weak 4) Manufacturing: up slightly and 5) Institutional: flat.

In the food equipment segment, restaurant growth has slowed to 2% from an average of 5% in recent years, in part reflecting a slowdown in the housing market. But for ITW, menu changes and service of the installed base are more important drivers of the food business. Service, which is based on long term maintenance contracts, now accounts for 30% of ITW's food business - up from 15% pre-Premark. The majority of ITW's sales are to institutions and restaurants; supermarkets once made up 30% of sales but this number has whittled to 15% as a result of Wal-Mart's effect of reducing food handling and processing at the retail supermarket.

Despite participating in these relatively mature, economically sensitive areas (automotive, housing, construction), ITW's top line growth has routinely exceeded that of its end markets. Between the company's disciplined approach to acquisitions, the 80/20 operating philosophy, continuous product enhancements and strong management, we believe ITW will be able to manage currently challenged sectors. ITW's five year growth goals consist of 10-13% CAGR over the next five years, with base revenues contributing 5-6% of that (versus 4% historically) and the remainder coming from acquisitions. This would be an improvement from the 8.6% growth posted from 2001-2006, and is expected to be achieved by investment in new products, geographic expansion and acquisitions into platforms with higher growth rates. As a result of the higher R&D spend, however, ITW does not foresee any improvement in ROIC (16-18%).

Similar to other diversified industrial names, ITW has lowered its dependence on North America. A decade ago, 65% of ITW's sales were derived domestically, with Europe and Asia accounting for 26% and 9% of revenue, respectively. That balance has shifted, as ITW ended 2006 with a 56%/29%/15% mix across those three regions. For 2010, dependence on North America is expected to further reduce, as Europe and Asia account for 30% and 20% of total sales. This favorable shift should help provide further insulation from the economically sensitive sectors of North America.



Figure 5: ITW Sales by Geography

% of 2006 Sales

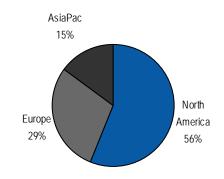
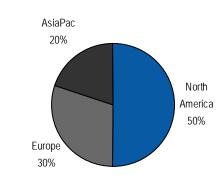


Figure 6: 2010 Goals for Geographic Sales Mix

% of 2010E Sales



Source: Company reports.

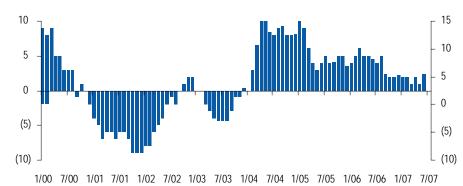
Source: Company reports.

# Earnings and Cash Flow Outlook

ITW's base revenue growth has stalled as of late, with the company reporting an average increase of less than 2% (annual, based on a rolling 3-month basis) this year. The lack of significant growth is attributable to challenges in domestic markets, but acquisitions and overseas markets have kept overall revenues strong. Most recently, ITW reported total revenue growth of 13% for the 3 months ending June.

Figure 7: ITW's Base Sales Growth

yoy % chg, 3 mo rolling average



Source: Company reports.

#### Strong cash flow generation could support further share repurchases

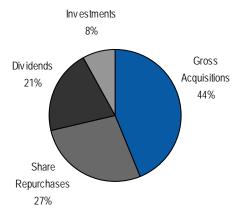
ITW reported operating free cash flow near \$1.8 billion at the end of 2006, and we expect levels to be in the range of \$1.6-\$2.0 billion over the next few years, reflecting higher earnings levels and good control of working capital. The priority for free cash flow spend remains acquisitions, with \$900M-\$1.2B allotted for 2007. In terms of share buybacks, ITW spent nearly \$200 million in 2006, and expects to spend \$700-900M in 2007. The company has also stepped up its dividends, changing



its guideline to 25-35% of trailing two years net income (versus three years previously). The company noted that in the event acquisition activity accelerates, repurchases would slow, and vice versa.

Over the last decade, ITW has spent close to 50% of its free cash on acquisitions, a quarter on share repurchases (the first ever share repurchase program started in April 2004) and 20% on dividends. We expect acquisitions to remain the largest portion of free cash spend, while dividends could increase over the next few years.

Figure 8: ITW's Uses of Free Cash Flow Over the Last Decade 1997-2006



Source: Company reports and JPMorgan estimates.

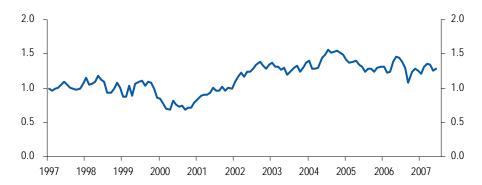
### Valuation

#### Valuation seems reasonable at current levels

We assume coverage of ITW with an Overweight rating, and believe that although the shares are trading in line with their historical average, there may be more opportunity for share appreciation. ITW's stock is up 20% thus far this year, lagging the overall group's 32% increase but well ahead of the market's 3% rise. Currently, ITW is trading at 185% of forward sales (10 year average = 200%), 9.5 times EV/EBITDA (vs average of 11x) and at 16 times 2007E earnings. On a two year forward basis, the P/E of 14.6x is below with the long term 17.4x average.



Figure 9: ITW's Stock Has Essentially Performed In Line with the Market Jan 97=1.00, relative to S&P500



ITW's stock performance has generally trended in line with return on invested capital. Going forward, we expect ROIC to plateau, although the shares could continue to appreciate given better margins.

Figure 10: ROIC Could Remain Flat After Increasing Significantly Since 2001

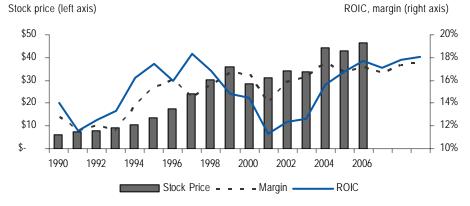




Figure 11: On an EV/Sales Basis, ITW Stock Is Trading Below the 10 Year Average of 200% EV/Forward Sales

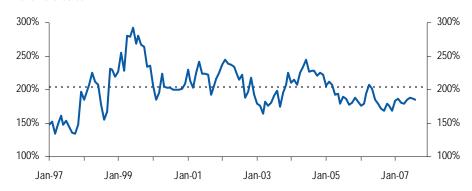


Figure 12: Current EV/EBITDA Is Also Below the Historical Average EV/Forward EBITDA

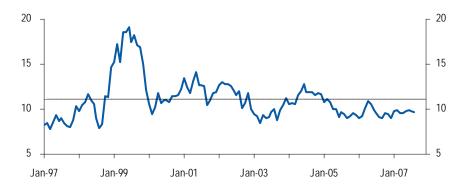
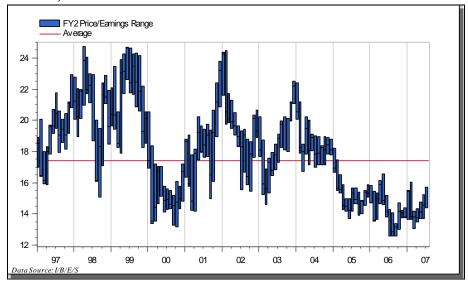




Figure 13: ITW's Price to Earnings Ratio Is Well Below Average Based on 2 year forward EPS



Source: FactSet.



Figure 14: ITW Annual Income Model, 2000-2009E

| gure 14: ITW Annual Income<br>Illinois Tool Works |         |         |         |          |          |          |          |          |          |          |      |       |       |       |
|---|---------|---------|---------|----------|----------|----------|----------|----------|----------|----------|------|-------|-------|-------|
| Earnings Model                                    |         |         |         |          |          |          |          |          |          |          |      |       |       |       |
| in millions except per share data                 | 2000R   | 2001    | 2002    | 2003     | 2004     | 2005R    | 2006     | 2007E    | 2008E    | 2009E    | 2006 | 2007E | 2008E | 20091 |
| ~ .   | 40.515  | *****   | 40.110  | ***      |          | ***      | ****     | ****     | ***      | ***      | - 10 |       |       |       |
| Sales   | \$9,512 | \$9,293 | \$9,468 | \$10,036 | \$11,731 | \$12,790 | \$14,055 | \$16,205 | \$18,037 | \$19,750 | 10   | 15    | 11    | 10    |
| Adjusted Cost of Sales                            | 5,710   | 5,774   | 5,756   | 6,043    | 7,070    | 7,825    | 8,403    | 9,772    | 10,840   | 11,850   | 7    | 16    | 11    | 9     |
| Adjusted Gross Profit                             | \$3,802 | \$3,519 | \$3,711 | \$3,993  | \$4,661  | \$4,965  | \$5,652  | \$6,434  | \$7,197  | \$7,900  | 14   | 14    | 12    | 10    |
| Depreciation/Amort.                               | 273     | 282     | 278     | 282      | 294      | 299      | 319      | 340      | 360      | 380      | 7    | 6     | 6     | 6     |
| Goodwill Amort.                                   | 119     | 105     | 28      | 24       | 59       | 84       | 125      | 110      | 100      | 100      | 49   | (12)  | (9)   | 0     |
| Pension & Health                                  | 23      | 34      | 78      | 96       | 103      | 98       | 220      | 230      | 230      | 240      | 124  | 5     | 0     | 4     |
| Research  | 106     | 102     | 101     | 107      | 123      | 128      | 135      | 162      | 165      | 170      | 6    | 20    | 2     | 3     |
| Cost of Goods                                     | \$6,230 | \$6,296 | \$6,242 | \$6,552  | \$7,650  | \$8,434  | \$9,202  | \$10,614 | \$11,695 | \$12,740 | 9    | 15    | 10    | 9     |
| Gross Profit                                      | \$3,281 | \$2,997 | \$3,226 | \$3,484  | \$4,081  | \$4,356  | \$4,853  | \$5,592  | \$6,342  | \$7,010  | 11   | 15    | 13    | 11    |
| SG&A  | 1,704   | 1,691   | 1,720   | 1,850    | 2,024    | 2,215    | 2,432    | 2,885    | 3,202    | 3,521    | 10   | 19    | 11    | 10    |
| Operating Profit                                  | \$1,577 | \$1,306 | \$1,506 | \$1,633  | \$2,057  | \$2,141  | \$2,421  | \$2,707  | \$3,140  | \$3,489  | 13   | 12    | 16    | 11    |
| Interest Expense                                  | 70      | 68      | 68      | 71       | 69       | 95       | 86       | 98       | 100      | 100      | (10) | 14    | 2     | 0     |
| Other Income (Expense)                            | (11)    | (7)     | (4)     | 13       | 12       | 135      | 110      | 85       | 0        | 0        |      |       |       |       |
| Pretax Income                                     | \$1,496 | \$1,231 | \$1,434 | \$1,576  | \$1,999  | \$2,182  | \$2,445  | \$2,694  | \$3,040  | \$3,389  | 12   | 10    | 13    | 11    |
| Income Taxes                                      | 527     | 428     | 502     | 536      | 660      | 687      | 728      | 795      | 897      | 1,000    | 6    | 9     | 13    | 11    |
| Net Income - Cont. Oper.                          | \$969   | \$802   | \$932   | \$1,040  | \$1,340  | \$1,495  | \$1,718  | \$1,899  | \$2,143  | \$2,389  | 15   | 11    | 13    | 11    |
| Unusual Items                                     | (11)    | 3       | (219)   | (17)     | (1)      | 0        | 0        | 0        | 0        | 0        |      |       |       |       |
| Final Net Income                                  | \$958   | \$806   | \$713   | \$1,024  | \$1,339  | \$1,495  | \$1,718  | \$1,899  | \$2,143  | \$2,389  | 15   | 11    | 13    | 11    |
| Avg. Shares                                       | 608.8   | 612.6   | 616.1   | 617.5    | 609.6    | 575.4    | 569.9    | 558.5    | 550.2    | 542.5    | (1)  | (2)   | (1)   | (1)   |
| Per Share   |         |         |         |          |          |          |          |          |          |          |      |       |       |       |
| Continued Oper.                                   | \$1.59  | \$1.31  | \$1.51  | \$1.68   | \$2.20   | \$2.60   | \$3.01   | \$3.40   | \$3.90   | \$4.40   | 16   | 13    | 15    | 13    |
| Unusual Items                                     | (0.02)  | 0.01    | (0.36)  | (0.03)   | (0.00)   | 0.00     | 0.00     | 0.00     | 0.00     | 0.00     |      |       |       |       |
| Net EPS   | \$1.57  | \$1.32  | \$1.16  | \$1.66   | \$2.20   | \$2.60   | \$3.01   | \$3.40   | \$3.90   | \$4.40   |      |       |       |       |
| % of Sales  |         |         |         |          |          |          |          |          |          |          |      |       |       |       |
| Adjusted Gross Profit                             | 40.0    | 37.9    | 39.2    | 39.8     | 39.7     | 38.8     | 40.2     | 39.7     | 39.9     | 40.0     |      |       |       |       |
| Gross Profit                                      | 34.5    | 32.3    | 34.1    | 34.7     | 34.8     | 34.1     | 34.5     | 34.5     | 35.2     | 35.5     |      |       |       |       |
| SG&A  | 17.9    | 18.2    | 18.2    | 18.4     | 17.3     | 17.3     | 17.3     | 17.8     | 17.8     | 17.8     |      |       |       |       |
| Operating Profit                                  | 16.6    | 14.1    | 15.9    | 16.3     | 17.5     | 16.7     | 17.2     | 16.7     | 17.4     | 17.7     |      |       |       |       |
| Pretax Profit                                     | 15.7    | 13.2    | 15.1    | 15.7     | 17.0     | 17.1     | 17.4     | 16.6     | 16.9     | 17.2     |      |       |       |       |
| Net Profit  | 10.2    | 8.6     | 9.8     | 10.4     | 11.4     | 11.7     | 12.2     | 11.7     | 11.9     | 12.1     |      |       |       |       |
| Tax Rate  | 35.2    | 34.8    | 35.0    | 34.0     | 33.0     | 31.5     | 29.8     | 29.5     | 29.5     | 29.5     |      |       |       |       |
| Incremental Margins                               | 124%    | 114%    | 22%     | 25%      | 8%       | 22%      | 13%      | 17%      | 17%      | 18%      |      |       |       |       |

Source: Company reports and JPMorgan estimates. R = Restated.



Figure 15: ITW Annual Segment Earnings Model, 2000-2009E

| Illinois Tool Works               |         |         |         |          |          |          |          |          |          |          |      |       |       |      |
|-----------------------------------|---------|---------|---------|----------|----------|----------|----------|----------|----------|----------|------|-------|-------|------|
| Segment Earnings Model            |         |         |         |          |          |          |          |          |          |          |      |       |       |      |
| in millions except per share data | 2000R   | 2001    | 2002    | 2003     | 2004     | 2005R    | 2006     | 2007E    | 2008E    | 2009E    | 2006 | 2007E | 2008E | 2009 |
| EP North America                  | \$3,184 | \$2,974 | \$3,099 | \$3,118  | \$3,377  | \$3,766  | \$4,118  | \$4,240  | \$4,500  | \$4,750  | 9    | 3     | 6     | (    |
| EP International                  | 1,467   | 1,472   | 1,566   | 1,898    | 2,492    | 2,744    | 2,915    | 3,730    | 3,850    | 4,250    | 6    | 28    | 3     | 10   |
| Engineered Products Total         | 4,651   | 4,446   | 4,666   | 5,016    | 5,869    | 6,510    | 7,033    | 7,970    | 8,350    | 9,000    |      |       |       |      |
| SS North America                  | \$3,337 | \$3,396 | \$3,331 | \$3,301  | \$3,776  | \$4,168  | \$4,628  | \$5,150  | \$5,350  | \$5,650  | 11   | 11    | 4     | (    |
| SS International                  | 1,742   | 1,669   | 1,693   | 1,943    | 2,349    | 2,566    | 2,948    | 3,635    | 4,912    | 5,700    | 15   | 23    | 35    | 10   |
| Specialty Systems Total           | 5,079   | 5,065   | 5,024   | 5,244    | 6,125    | 6,735    | 7,575    | 8,785    | 10,262   | 11,350   |      |       |       |      |
| Total Sales                       | 9,730   | 9,511   | 9,690   | 10,261   | 11,995   | 13,245   | 14,608   | 16,755   | 18,612   | 20,350   |      |       |       |      |
| EP North America                  | \$610   | \$496   | \$533   | \$504    | \$573    | \$659    | \$714    | \$691    | \$756    | \$808    | 8    | (3)   | 9     |      |
| EP International                  | 171     | 180     | 213     | 263      | 372      | 406      | 431      | 544      | 563      | 633      | 6    | 26    | 4     | 1    |
| Engineered Products Total         | 781     | 675     | 746     | 768      | 946      | 1,065    | 1,144    | 1,235    | 1,319    | 1,440    | 7    | 8     | 7     | 9    |
| SS North America                  | \$560   | \$451   | \$509   | \$534    | \$668    | \$774    | \$874    | \$968    | \$1,006  | \$1,051  | 13   | 11    | 4     | 4    |
| SS International                  | 192     | 183     | 165     | 215      | 311      | 302      | 402      | 503      | 815      | 998      | 33   | 25    | 62    | 2    |
| Total Profit                      | \$1,532 | \$1,310 | \$1,420 | \$1,517  | \$1,925  | \$2,141  | \$2,421  | \$2,707  | \$3,140  | \$3,489  | 13   | 12    | 16    | 1    |
| EP North America                  | 19.2%   | 16.7%   | 17.2%   | 16.2%    | 17.0%    | 17.5%    | 17.3%    | 16.3%    | 16.8%    | 17.0%    |      |       |       |      |
| EP International                  | 11.6    | 12.2    | 13.6    | 13.9     | 14.9     | 14.8     | 14.8     | 14.6     | 14.6     | 14.9     |      |       |       |      |
| Engineered Products Total         | 16.8%   | 15.2%   | 16.0%   | 15.3%    | 16.1%    | 16.4%    | 16.3%    | 15.5%    | 15.8%    | 16.0%    |      |       |       |      |
| SS North America                  | 16.8    | 13.3    | 15.3    | 16.2     | 17.7     | 18.6     | 18.9     | 18.8     | 18.8     | 18.6     |      |       |       |      |
| SS International                  | 11.0    | 11.0    | 9.7     | 11.0     | 13.3     | 11.8     | 13.6     | 13.8     | 16.6     | 17.5     |      |       |       |      |
| Specialty Systems Total           | 14.8%   | 12.5%   | 13.4%   | 14.3%    | 16.0%    | 16.0%    | 16.9%    | 16.8%    | 17.7%    | 18.0%    |      |       |       |      |
| Total Margin                      | 15.7%   | 13.8%   | 14.7%   | 14.8%    | 16.0%    | 16.2%    | 16.6%    | 16.2%    | 16.9%    | 17.1%    |      |       |       |      |
| Segment Incrementals              |         |         |         |          |          |          |          |          |          |          |      |       |       |      |
| EP North America                  | 22%     | 55%     | 30%     | -153%    | 27%      | 22%      | 15%      | -19%     | 25%      | 21%      |      |       |       |      |
| EP International                  | 26%     | 197%    | 35%     | 15%      | 18%      | 13%      | 14%      | 14%      | 16%      | 17%      |      |       |       |      |
| SS North America                  | 24%     | 51%     | 32%     | 6%       | 21%      | 19%      | 15%      | 10%      | 22%      | 19%      |      |       |       |      |
| SS International                  | 13%     | -184%   | -89%    | -82%     | 28%      | 27%      | 22%      | 18%      | 19%      | 15%      |      |       |       |      |
| Total Company:                    |         |         |         |          |          |          |          |          |          |          |      |       |       |      |
| Sales                             | 9,884   | 9,661   | 9,871   | 10,413   | 12,143   | 13,245   | 14,608   | 16,755   | 18,612   | 20,350   | 10   | 15    | 11    |      |
| Less Intercompany                 | (387)   | (368)   | (369)   | (378)    | (412)    | (454)    | (553)    | (550)    | (575)    | (600)    | 22   | (1)   | 5     |      |
| Net Sales                         | \$9,512 | \$9,293 | \$9,468 | \$10,036 | \$11,731 | \$12,790 | \$14,055 | \$16,205 | \$18,037 | \$19,750 | 10   | 15    | 11    | 1    |
| Operating Profit                  | 1,577   | 1,306   | 1,506   | 1,633    | 2,057    | 2,141    | 2,421    | 2,707    | 3,140    | 3,489    | 13   | 12    | 16    | 1    |
| Margin                            | 16.6%   | 14.1%   | 15.9%   | 16.3%    | 17.5%    | 16.7%    | 17.2%    | 16.7%    | 17.4%    | 17.7%    |      |       |       |      |



Figure 16: ITW Quarterly Earnings Model

| Illinois Tool Works               |         |         |         |         |         |         |         |         |     |        |     |     |     |        |       |      |
|-----------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|-----|--------|-----|-----|-----|--------|-------|------|
| Farnings Model                    |         |         |         |         |         |         |         |         |     | 2006/2 | 005 |     |     | 2007/2 | 2006  |      |
| in millions except per share data | 1Q06    | 2Q06    | 3Q06    | 4Q06    | 1Q07    | 2Q07    | 3Q07E   | 4Q07E   | 1Q  | 2Q     | 3Q  | 4Q  | 1Q  | 2Q     | 3QE   | 4QE  |
| Sales                             | \$3,297 | \$3,579 | \$3,538 | \$3,641 | \$3,759 | \$4,160 | \$4,097 | \$4,190 | 8   | 9      | 11  | 12  | 14  | 16     | 16    | 15   |
| Adjusted Cost of Sales            | 1,958   | 2,146   | 2,142   | 2,156   | 2,271   | 2,494   | 2,491   | 2,516   | 4   | 6      | 10  | 9   | 16  | 16     | 16    | 17   |
| Adjusted Gross Profit             | \$1,339 | \$1,433 | \$1,396 | \$1,484 | \$1,488 | \$1,666 | \$1,606 | \$1,673 | 15  | 13     | 11  | 16  | 11  | 16     | 15    | 13   |
| Depreciation/Amort.               | 74      | 77      | 80      | 89      | 85      | 88      | 84      | 83      | 2   | 3      | 2   | 20  | 15  | 14     | 5     | (6)  |
| Goodwill Amort.                   | 36      | 25      | 25      | 39      | 40      | 40      | 0       | 30      | 38  | 62     | 60  | 44  | 12  | 61     | (100) | (22) |
| Pension & Health                  | 55      | 35      | 36      | 94      | 60      | 60      | 60      | 50      | 121 | 43     | 44  | 294 | 9   | 69     | 68    | (47) |
| Research                          | 33      | 34      | 34      | 34      | 33      | 34      | 34      | 61      |     |        |     |     |     |        |       |      |
| Cost of Goods                     | \$2,156 | \$2,317 | \$2,317 | \$2,411 | \$2,489 | \$2,715 | \$2,669 | \$2,740 | 5   | 7      | 11  | 13  | 15  | 17     | 15    | 14   |
| Gross Profit                      | \$1,141 | \$1,262 | \$1,221 | \$1,229 | \$1,270 | \$1,444 | \$1,428 | \$1,449 | 13  | 13     | 10  | 9   | 11  | 14     | 17    | 18   |
| SG&A                              | 601     | 602     | 594     | 635     | 701     | 746     | 713     | 725     | 10  | 8      | 10  | 12  | 17  | 24     | 20    | 14   |
| Operating Profit                  | \$540   | \$660   | \$627   | \$594   | \$569   | \$699   | \$715   | \$724   | 18  | 18     | 11  | 7   | 5   | 6      | 14    | 22   |
| Interest Expense                  | 19      | 19      | 21      | 27      | 24      | 26      | 25      | 23      |     |        |     |     |     |        |       |      |
| Other Income (Expense)            | 10      | 26      | 36      | 38      | 27      | 44      | 10      | 4       |     |        |     |     |     |        |       |      |
| Pretax Income                     | \$531   | \$666   | \$642   | \$606   | \$571   | \$717   | \$700   | \$706   | 15  | 22     | 7   | 6   | 7   | 8      | 9     | 17   |
| Income Taxes                      | 165     | 201     | 196     | 166     | 168     | 212     | 207     | 208     |     |        |     |     |     |        |       |      |
| Net Income - Cont. Oper.          | \$366   | \$466   | \$446   | \$439   | \$402   | \$506   | \$494   | \$498   | 18  | 25     | 9   | 10  | 10  | 9      | 11    | 13   |
| Unusual Items                     | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       |     |        |     |     |     |        |       |      |
| Final Net Income                  | \$366   | \$466   | \$446   | \$439   | \$402   | \$506   | \$494   | \$498   |     |        |     |     |     |        |       |      |
| Avg. Shares                       | 567.7   | 572.0   | 570.9   | 568.2   | 563.3   | 561.2   | 558.4   | 551.0   | (3) | (1)    | 0   | 1   | (1) | (2)    | (2)   | (3)  |
| Per Share                         |         |         |         |         |         |         |         |         |     |        |     |     |     |        |       |      |
| Continued Oper.                   | \$0.65  | \$0.81  | \$0.78  | \$0.77  | \$0.71  | \$0.90  | \$0.88  | \$0.90  | 22  | 26     | 9   | 9   | 11  | 11     | 13    | 17   |
| Unusual Items                     | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    |     |        |     |     |     |        |       |      |
| Net EPS                           | \$0.65  | \$0.81  | \$0.78  | \$0.77  | \$0.71  | \$0.90  | \$0.88  | \$0.90  |     |        |     |     |     |        |       |      |
| % of Sales                        |         |         |         |         |         |         |         |         |     |        |     |     |     |        |       |      |
| Adjusted Gross Profit             | 40.6    | 40.0    | 39.4    | 40.8    | 39.6    | 40.1    | 39.2    | 39.9    |     |        |     |     |     |        |       |      |
| Gross Profit                      | 34.6    | 35.3    | 34.5    | 33.8    | 33.8    | 34.7    | 34.9    | 34.6    |     |        |     |     |     |        |       |      |
| SG&A                              | 18.2    | 16.8    | 16.8    | 17.4    | 18.7    | 17.9    | 17.4    | 17.3    |     |        |     |     |     |        |       |      |
| Operating Profit                  | 16.4    | 18.4    | 17.7    | 16.3    | 15.1    | 16.8    | 17.5    | 17.3    |     |        |     |     |     |        |       |      |
| Pretax Profit                     | 16.1    | 18.6    | 18.1    | 16.6    | 15.2    | 17.2    | 17.1    | 16.8    |     |        |     |     |     |        |       |      |
| Net Profit                        | 11.1    | 13.0    | 12.6    | 12.1    | 10.7    | 12.2    | 12.0    | 11.9    |     |        |     |     |     |        |       |      |
| Tax Rate                          | 31.0    | 30.1    | 30.5    | 27.5    | 29.5    | 29.5    | 29.5    | 29.5    |     |        |     |     |     |        |       |      |
| Incremental Margins               | 33%     | 34%     | 18%     | 10%     | 6%      | 7%      | 16%     | 24%     |     |        |     |     |     |        |       |      |



Figure 17: ITW Quarterly Segment Earnings Model

| Illinois Tool Works               |         |         |         |         |         |         |         |         |      |        |     |     |      |        |     |     |
|-----------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|------|--------|-----|-----|------|--------|-----|-----|
| Segment Earnings Model            |         |         |         |         |         |         |         |         |      | 2006/2 | 005 |     |      | 2007/2 | 006 |     |
| in millions except per share data | 1006    | 2006    | 3Q06    | 4006    | 1007    | 2007    | 3007E   | 4007E   | 10   | 20     | 30  | 4Q  | 10   | 20     | 3QE | 4QE |
| EP North America                  | \$1.043 | \$1.092 | \$1,029 | \$954   | \$1.027 | 1,089   | 1.091   | 1,033   | 14   | 12     | 7   | 4   | (2)  | (0)    | 6   | 8   |
| EP International                  | 627     | 737     | 724     | 825     | 833     | 977     | 902     | 1,018   | (3)  | 4      | 10  | 14  | 33   | 33     | 25  | 23  |
| Engineered Products Total         | 1.670   | 1,828   | 1.753   | 1.779   | 1.860   | 2.066   | 1.993   | 2.051   | 7    | 9      | 8   | 8   | 11   | 13     | 14  | 15  |
| SS North America                  | \$1,138 | \$1,135 | \$1,164 | \$1,191 | \$1,222 | 1,254   | 1,301   | 1,373   | 13   | 9      | 10  | 11  | 7    | 10     | 12  | 15  |
| SS International                  | 630     | 720     | 759     | 831     | 783     | 960     | 942     | 949     | 7    | 7      | 19  | 25  | 24   | 33     | 24  | 14  |
| Specialty Systems Total           | 1,768   | 1,854   | 1,923   | 2,022   | 2,006   | 2,214   | 2,244   | 2,322   | 11   | 8      | 14  | 16  | 13   | 19     | 17  | 15  |
| Total Sales                       | 3,439   | 3,682   | 3,676   | 3,800   | 3,866   | 4,280   | 4,237   | 4,373   | 9    | 8      | 11  | 13  | 12   | 16     | 15  | 15  |
| EP North America                  | \$177   | \$210   | \$181   | \$146   | \$153   | \$194   | \$182   | \$161   | 22   | 19     | 0   | (7) | (13) | (7)    | 0   | 10  |
| EP International                  | 76      | 110     | 110     | 135     | 98      | 148     | 137     | 162     | (10) | 8      | 9   | 13  | 29   | 34     | 25  | 20  |
| Engineered Products Total         | 253     | 320     | 291     | 281     | 251     | 343     | 319     | 323     | 10   | 15     | 3   | 2   | (1)  | 7      | 10  | 15  |
| SS North America                  | 218     | 232     | 227     | 197     | 224     | 238     | 247     | 259     | 24   | 23     | 8   | (1) | 3    | 3      | 9   | 31  |
| SS International                  | 69      | 107     | 109     | 117     | 94      | 118     | 149     | 143     | 28   | 16     | 50  | 41  | 36   | 10     | 37  | 22  |
| Total Profit                      | 540     | 660     | 627     | 594     | 569     | 699     | \$715   | 724     | 18   | 18     | 11  | 7   | 5    | 6      | 14  | 22  |
| EP North America                  | 16.9%   | 19.2%   | 17.6%   | 15.3%   | 14.9%   | 17.9%   | 16.7%   | 15.6%   |      |        |     |     |      |        |     |     |
| EP International                  | 12.1    | 15.0    | 15.1    | 16.3    | 11.7    | 15.2    | 15.2    | 15.9    |      |        |     |     |      |        |     |     |
| Engineered Products Total         | 15.1%   | 17.5%   | 16.6%   | 15.8%   | 13.5%   | 16.6%   | 16.0%   | 15.7%   |      |        |     |     |      |        |     |     |
| SS North America                  | 19.2    | 20.5    | 19.5    | 16.5    | 18.3    | 19.0    | 19.0    | 18.8    |      |        |     |     |      |        |     |     |
| SS International                  | 10.9    | 14.9    | 14.3    | 14.1    | 12.0    | 12.3    | 15.8    | 15.0    |      |        |     |     |      |        |     |     |
| Specialty Systems Total           | 16.2%   | 18.3%   | 17.5%   | 15.5%   | 15.8%   | 16.1%   | 17.7%   | 17.3%   |      |        |     |     |      |        |     |     |
| Total Margin                      | 15.7%   | 17.9%   | 17.1%   | 15.6%   | 14.7%   | 16.3%   | 16.9%   | 16.6%   |      |        |     |     |      |        |     |     |
| Segment Incrementals              |         |         |         |         |         |         |         |         |      |        |     |     |      |        |     |     |
| EP North America                  | 26%     | 27%     | 1%      | -30%    | 140%    | 546%    | 1%      | 19%     |      |        |     |     |      |        |     |     |
| EP International                  | 41%     | 34%     | 14%     | 16%     | 11%     | 16%     | 15%     | 14%     |      |        |     |     |      |        |     |     |
| SS North America                  | 32%     | 45%     | 15%     | -2%     | 7%      | 5%      | 15%     | 34%     |      |        |     |     |      |        |     |     |
| SS International                  | 39%     | 33%     | 29%     | 21%     | 16%     | 4%      | 22%     | 22%     |      |        |     |     |      |        |     |     |
| Total Company:                    |         |         |         |         |         |         |         |         |      |        |     |     |      |        |     |     |
| Sales                             | 3,439   | 3,682   | 3,676   | 3,800   | 3,866   | 4,280   | 4,237   | 4,373   | 9    | 8      | 11  | 13  | 12   | 16     | 15  | 15  |
| Less Intercompany                 | (142)   | (103)   | (138)   | (160)   | (107)   | (120)   | (140)   | (184)   | 28   | -6     | 26  | 28  | NM   | NM     | NM  | NM  |
| Net Sales                         | \$3,297 | \$3,579 | \$3,538 | \$3,641 | \$3,759 | \$4,160 | \$4,097 | \$4,190 | 8    | 9      | 11  | 12  | 14   | 16     | 16  | 15  |
| Operating Profit                  | 540     | 660     | 627     | 594     | 569     | 699     | 715     | 724     | 18   | 18     | 11  | 7   | 5    | 6      | 14  | 22  |
| Margin                            | 16.4%   | 18.4%   | 17.7%   | 16.3%   | 15.1%   | 16.8%   | 17.5%   | 17.3%   |      |        |     |     |      |        |     |     |



Figure 18: ITW Annual Cash Flow Model, 2001-2009E

| Illinois Tool Works                    |            |           |          |          |           |            |           |          |           |        |
|--|------------|-----------|----------|----------|-----------|------------|-----------|----------|-----------|--------|
| Statement of Cash Flows                |            |           |          |          |           |            |           |          |           |        |
| \$ in millions                         | 2000       | 2001      | 2002     | 2003     | 2004      | 2005       | 2006      | 2007E    | 2008E     | 2009   |
| Net Income                             | \$958      | \$806     | \$713    | \$1,024  | \$1,339   | \$1,495    | \$1,718   | \$1,899  | \$2,143   | \$2,38 |
| Depreciation/Amort.                    | 392        | 386       | 306      | 307      | 353       | 383        | 444       | 450      | 460       | 4      |
| (Inc)/Loss from disc ops               | 11         | (3)       | (3)      | 17       | 1         | 0          | 0         | 0        | 0         |        |
| Change in def income taxes             | (16)       | 39        | (60)     | 204      | 143       | 70         | 167       | 0        | 0         |        |
| Provision for uncollectible ac's       | 10         | 22        | 22       | 9        | 0         | 7          | 9         | 0        | 0         |        |
| (Gain) loss on sale of P&E             | 7          | 11        | 6        | 7        | 5         | 4          | 1         | 0        | 0         |        |
| Income from investments                | (152)      | (140)     | (147)    | (146)    | (143)     | (126)      | (79)      | 0        | 0         |        |
| Non-cash interest                      | 45         | 43        | 40       | 19       | 0         | 0          | 0         | 0        | 0         |        |
| (Gain) loss on sale of ops, affiliates | 6          | 4         | 5        | (5)      | (0)       | 9          | (17)      | 0        | 0         |        |
| Other                                  | (8)        | (7)       | 224      | 36       | 42        | 62         | 35        | 50       | 50        |        |
| Funds from operations                  | \$1,254    | \$1,160   | \$1,104  | \$1,470  | \$1,741   | \$1,904    | \$2,278   | \$2,399  | \$2,653   | \$2,9  |
| Working Capital Needs                  | (138)      | 191       | 185      | (102)    | (209)     | (57)       | (212)     | (541)    | (392)     | (53    |
| Trade receivables                      | 48         | 157       | 8        | (22)     | (129)     | (59)       | (46)      | (365)    | (270)     | (2     |
| Inventories                            | (13)       | 159       | 72       | 108      | (177)     | 104        | (60)      | (91)     | (212)     | (2     |
| Prepaid expenses and other assets      | (51)       | (19)      | 11       | (187)    | (124)     | (82)       | (64)      | 0        | o o       | `      |
| Accounts payable                       | (70)       | (106)     | 14       | (10)     | 32        | (39)       | 11        | 29       | 75        |        |
| Accrued expenses and other liabilities | (94)       | (62)      | (10)     | 47       | 35        | 35         | 1         | (114)    | 0         |        |
| Income taxes payable                   | 11         | 26        | 87       | (68)     | 153       | (17)       | (55)      | 0        | 0         |        |
| Other                                  | 31         | <u>36</u> | 1        | 31       | 0         | (0)        | 0         | 0        | <u>15</u> |        |
| Net cash from Operations               | 1,116      | 1,351     | 1,289    | 1,369    | 1,532     | 1,847      | 2,066     | 1,859    | 2,261     | 2,3    |
| Net acquisitions                       | (791)      | (542)     | 23       | (182)    | (581)     | (625)      | (1,338)   | (1,000)  | (1,000)   | (8     |
| Capital expenditures                   | (306)      | (257)     | (271)    | (258)    | (283)     | (293)      | (301)     | (300)    | (310)     | (3     |
| Sale of fixed assets                   | 29         | 20        | 29       | 29       | 23        | 34         | 14        | 20       | 20        |        |
| Net proceeds from investments          | 62         | 113       | (117)    | (74)     | 21        | 100        | 342       | 0        | 0         |        |
| Other, net                             | <u>2</u>   | <u>4</u>  | <u>3</u> | <u>1</u> | <u>8</u>  | <u>0</u>   | 9         | 0        | 0         |        |
| Net cash from Investing                | (1,005)    | (662)     | (333)    | (484)    | (811)     | (784)      | (1,274)   | (1,280)  | (1,290)   | (1,0   |
| Cash dividends paid                    | (223)      | (249)     | (272)    | (285)    | (305)     | (335)      | (399)     | (475)    | (550)     | (6     |
| Net stock issued                       | 25         | 55        | 44       | 40       | (1,651)   | (1,017)    | (368)     | (800)    | (500)     | (5     |
| Net proceeds (rpmts) of ST debt        | 302        | (352)     | (231)    | (68)     | 134       | 44         | 195       | 0        | 0         |        |
| Net LT debt added                      | (264)      | (12)      | 228      | (28)     | (7)       | 49         | (16)      | 800      | 0         |        |
| Repurchase of treasury stock           | 0          | 0         | 0        | 0        | 0         | 0          | 0         | 0        | 0         |        |
| Other, net                             | <u>(0)</u> | <u>1</u>  | <u>3</u> | <u>0</u> | <u>0</u>  | <u>(7)</u> | <u>13</u> | <u>0</u> | <u>0</u>  |        |
| Net cash from Financing                | (\$160)    | (\$557)   | (\$229)  | (\$341)  | (\$1,828) | (\$1,266)  | (\$575)   | (\$475)  | (\$1,050) | (\$1,1 |
| Effect of FX                           | (33)       | (1)       | 49       | 83       | 90        | (93)       | 3         | 0        | 0         |        |
| Cash inc (dec) during the year         | (\$82)     | \$131     | \$775    | \$627    | (\$1,017) | (\$297)    | \$220     | \$104    | (\$79)    | \$1    |
| Cash at beginning of year              | \$233      | \$151     | \$282    | \$1,058  | \$1,684   | \$667      | \$370     | \$590    | \$694     | \$6    |
| Cash at end of year                    | \$151      | \$282     | \$1,058  | \$1,684  | \$667     | \$370      | \$590     | \$694    | \$615     | \$7    |
| Debt                                   | 1,975      | 1,581     | 1,582    | 976      | 1,125     | 1,211      | 1,418     | 2,218    | 2,218     | 2,2    |
| Equity                                 | 5,401      | 6,041     | 6,649    | 7,874    | 7,628     | 7,547      | 9,018     | 9,642    | 10,735    | 11,9   |
| Total Capital                          | 7,376      | 7,621     | 8,231    | 8,851    | 8,752     | 8,758      | 10,436    | 11,860   | 12,953    | 14,2   |
| Debt as % Total Capital                | 27%        | 21%       | 19%      | 11%      | 13%       | 14%        | 14%       | 19%      | 17%       | 1      |
| Book Value Per Share                   | \$8.87     | \$9.86    | \$10.79  | \$12.75  | \$12.51   | \$13.12    | \$15.82   | \$17.26  | \$19.51   | \$22   |
| Return on Average Equity               | 19%        | 14%       | 11%      | 14%      | 17%       | 20%        | 21%       | 20%      | 21%       | 2      |
| Operating Free Cash Flow               | 810        | 1,094     | 1,017    | 1,110    | 1,249     | 1,553      | 1,765     | 1,559    | 1,951     | 2,0    |



Figure 19: Annual Balance Sheet Model, 2002-2009E

| Illinois Tool Works            |         |         |         |         |         |         |         |         |         |         |
|--------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Balance Sheet                  |         |         |         |         |         |         |         |         |         |         |
| in millions                    | 2000R   | 2001    | 2002    | 2003    | 2004    | 2005R   | 2006    | 2007E   | 2008E   | 2009E   |
| Current Assets                 |         |         |         |         |         |         |         |         |         |         |
| Cash and cash equivalents      | \$151   | \$282   | \$1,058 | \$1,684 | \$667   | \$370   | \$590   | \$694   | \$615   | \$780   |
| Trade receivables              | 1,583   | 1,450   | 1,500   | 1,721   | 2,055   | 2,098   | 2,471   | 2,836   | 3,106   | 3,401   |
| Inventories                    | 1,108   | 994     | 963     | 992     | 1,281   | 1,203   | 1,483   | 1,573   | 1,786   | 2,079   |
| Deferred income taxes          | 176     | 197     | 218     | 218     | 147     | 169     | 197     | 197     | 197     | 197     |
| Prepaid exp, other curr assets | 250     | 239     | 137     | 168     | 172     | 271     | 466     | 466     | 466     | 466     |
| Total current assets           | 3,268   | 3,163   | 3,875   | 4,783   | 4,322   | 4,112   | 5,206   | 5,765   | 6,169   | 6,922   |
| PPE, Gross                     | 3,890   | 4,104   | 4,206   | 4,561   | 4,937   | 4,851   | 5,409   | 5,709   | 6,019   | 6,339   |
| Accumulated depreciation       | 2,260   | 2,470   | 2,574   | 2,833   | 3,060   | 3,044   | 3,355   | 3,805   | 4,265   | 4,745   |
| Net PPE                        | 1,630   | 1,634   | 1,631   | 1,729   | 1,877   | 1,807   | 2,053   | 1,903   | 1,753   | 1,593   |
| Investments                    | 1,001   | 1,325   | 1,406   | 1,086   | 1,201   | 1,195   | 914     | 914     | 914     | 914     |
| Goodwill & other intangibles   | 2,413   | 2,739   | 2,625   | 2,799   | 3,193   | 3,679   | 5,139   | 6,139   | 7,139   | 7,939   |
| Deferred income taxes          | 474     | 439     | 542     | 371     | 233     | 45      | 116     | 116     | 116     | 116     |
| Other                          | 728     | 523     | 545     | 426     | 526     | 608     | 452     | 452     | 452     | 452     |
| <b>Total Assets</b>            | 9,515   | 9,822   | 10,623  | 11,193  | 11,352  | 11,446  | 13,880  | 15,289  | 16,543  | 17,937  |
| Current Liabilities            |         |         |         |         |         |         |         |         |         |         |
| Short term debt                | \$426   | \$313   | \$122   | \$56    | \$204   | \$253   | \$463   | \$463   | \$463   | \$463   |
| Accounts payable               | 438     | 367     | 417     | 481     | 604     | 560     | 708     | 737     | 812     | 849     |
| Accrued expenses               | 783     | 795     | 865     | 871     | 959     | 894     | 1,014   | 900     | 900     | 900     |
| Cash dividends payable         | 60      | 67      | 71      | 74      | 82      | 93      | 117     | 117     | 133     | 150     |
| Income taxes payable           | 49      | 33      | 124     | 7       | 3       | 81      | 161     | 161     | 161     | 161     |
| Other current liabilities      | 0       | 0       | 0       | 0       | 0       | 120     | 173     | 173     | 173     | 173     |
| Total current liabilities      | 1,757   | 1,576   | 1,598   | 1,489   | 1,851   | 2,001   | 2,637   | 2,552   | 2,642   | 2,696   |
| Long term debt                 | 1,549   | 1,267   | 1,460   | 920     | 921     | 958     | 956     | 1,756   | 1,756   | 1,756   |
| Other                          | 808     | 939     | 915     | 910     | 952     | 940     | 1,271   | 1,271   | 1,271   | 1,271   |
| Total liabilities              | 4,114   | 3,782   | 3,974   | 3,319   | 3,724   | 3,899   | 4,863   | 5,578   | 5,668   | 5,723   |
| Common stock                   | 3       | 3       | 3       | 3       | 3       | 3       | 6       | 6       | 6       | 6       |
| Additional paid in capital     | 584     | 676     | 748     | 826     | 979     | 1,083   | 1,379   | 1,379   | 1,379   | 1,379   |
| Retained earnings              | 5,214   | 5,765   | 6,202   | 6,937   | 7,964   | 9,112   | 10,407  | 11,831  | 13,424  | 15,188  |
| Treasury stock                 | (2)     | (2)     | (2)     | (2)     | (1,731) | (2,773) | (3,221) | (4,021) | (4,521) | (5,021) |
| Other                          | (399)   | (402)   | (302)   | 110     | 413     | 122     | 447     | 447     | 447     | 447     |
| Total stockholder's equity     | 5,401   | 6,041   | 6,649   | 7,874   | 7,628   | 7,547   | 9,018   | 9,642   | 10,735  | 11,999  |
| Short-term Debt                | \$426   | \$313   | \$122   | \$56    | \$204   | \$253   | \$463   | \$463   | \$463   | \$463   |
| Long-term Debt                 | 1549    | 1267    | 1460    | 920     | 921     | 958     | 956     | 1756    | 1756    | 1756    |
| Total Debt                     | \$1,975 | \$1,581 | \$1,582 | \$976   | \$1,125 | \$1,211 | \$1,418 | \$2,218 | \$2,218 | \$2,218 |
| Net Debt                       | 1,824   | 1,298   | 524     | (708)   | 457     | 841     | 828     | 1,525   | 1,604   | 1,439   |

North America Equity Research 08 August 2007

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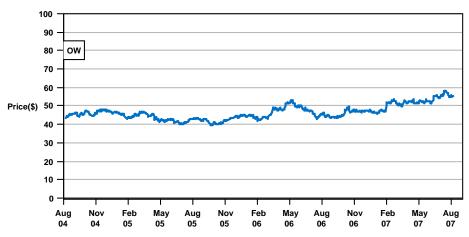
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Revised June 25, 2007.

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